

Technical Data Sheet

Polystone® G AST natural

Product characteristics

- Antistatic
- Very good welding and processing properties
- Good chemical resistance

Product applications

- Clean room and semi conductor industry

	Test method	Unit	Guideline Value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	0,95
Water absorption	DIN EN ISO 62	%	<0,01
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	23
Elongation at break	DIN EN ISO 527	%	>50
Tensile modulus of elasticity	DIN EN ISO 527	MPa	800
Notched impact strength	DIN EN ISO 179	kJ / m ²	12
Shore hardness	DIN EN ISO 868	scale D	63
Thermal properties			
Melting temperature	ISO 11357-3	°C	135
Thermal conductivity	DIN 52612-1	W / (m * K)	0,40
Thermal capacity	DIN 52612	kJ / (kg * K)	1,90
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	150 - 230
Service temperature, long term	Average	°C	-50 ... 80
Service temperature, short term (max.)	Average	°C	100
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	67
Electrical properties			
Volume resistivity	DIN EN 62631-3-1	Ω * cm	>10 ⁹ ... 10 ¹²

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.