

Technical Data

Product POLYSTONE M-BLACK-AST pressed

6. April 2009

| Properties, General | Data | Unit | Testmethod |
|---|------------------------|-----------------------|-------------------|
| Specific gravity | 0,945 | g/cm ³ | ISO 1183 |
| Molecular weight | 9,2*10 ⁶ | g/mol | |
| UV resistance | 5 | Jahre/ year/année | |
| Coefficient of sliding friction | 0,1 | | |
| Moulding compound | QCLY 25-4-5 | --- | EN ISO 11542-1 |
| Sheet classification acc. standard | TG1 | | DIN 16972 |
| Water absorption | < 0,01 | % | DIN EN ISO 62 |
| Properties, Mechanical | Data | Unit | Testmethod |
| Tensile stress at yield | 22 | N/mm ² | ISO 527-1 |
| Elongation at yield stress | 11 | % | ISO 527-1 |
| Elongation at break | >350 | % | ISO 527-1 |
| Modulus of elasticity in tension | 700 | N/mm ² | ISO 527-1 |
| Shore hardness D | 63 | --- | ISO 868 |
| Wear resistance | 100 | --- | SAND-SLURRY |
| Properties, Thermal | Data | Unit | Testmethod |
| Fire Behaviour | HB | --- | UL 94 |
| Thermal conductivity | 0,4 (*) | W/mK | DIN 52612 |
| Coefficient of linear expansion between 20° | 2*10 ⁻⁴ (*) | 1/K | DIN 53752 |
| Temperature range (short-term) | -150....130 (*) | °C | |
| Temperature range | -150....80 (*) | °C | DRUCK- UND MEDIE |
| Fire Behaviour | B2 | | DIN 4102 |
| Crystalline grain melting range | 133-138 | °C | DSC |
| Properties, Electrical | Data | Unit | Testmethod |
| Insulation resistance | <10 ⁶ | Ohm x cm | DIN VDE 0303 |
| Surface resistance | <10 ¹⁴ | >10 ¹⁴ Ohm | DIN VDE 0303 |

Remark

The data mentioned in this brochure are average values ascertained by current statistical returns and tests. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.

*) literature values

**) Depends on pressure and media